



# **Concrete Sustainability Council** Technical Manual - Version 3.0 (Annex)

#### The Concrete Sustainability Council (CSC)

Rue de la Cité 1 1204 Geneva Switzerland

https://www.csc.eco/

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# P1.01 Legal compliance

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	For Italy additionally for concrete: • UNILAV, the compulsory on line
		Cement	х	document to communicate a new employee (for plant employees)
		Aggregates	Х	<ul> <li>DOL (Durc On Line), certification of social contributions compliance (for transport companies employees)</li> <li>LUL (Libro Unico del Lavoro – Unique Labour Book), a compulsory register with information about employees such as work tasks, work hours, etc. (for transport companies employees)</li> <li>evidence of the salary payments (for transport companies employees)</li> <li>FPC certificate for concrete plants</li> <li>Environmental authorization for concrete plants (AUA)</li> </ul>

# P1.02 Anti-corruption

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	For Italy alternative: • A copy of the ISO37001
		Cement	х	certificate
		Aggregates	x	OR
				<ul> <li>Evidence of Administrative responsibility</li> </ul>
				<ul> <li>For Italy additional for concrete:</li> <li>White list inclusion evidence (i.e. screenshot of the public list from district website)</li> </ul>



**P2.01 Human rights** Refer to the following list of key resources for understanding content of internationally recognized human rights and guidance on respecting these rights in a business context.

Applicable to region (s)	Key Resources	Applicable sections		Hyperlink
Global	OECD Guidelines for Multinational	Concrete	x	http://mneguidelines.oecd.org/ guidelines/
	Enterprises	Cement	x	
		Aggregates	x	
	OECD Guidance on Due diligence	Concrete	x	https://www.oecd.org/investm ent/due-diligence-guidance-for-
	for responsible business conduct	Cement	x	<u>responsible-business-</u> <u>conduct.htm</u>
		Aggregates	x	
	UN Guiding Principles on	Concrete	x	<u>https://www.ohchr.org/sites/d</u> <u>efault/</u>
	Business and Human Rights	Cement	x	files/documents/publications/ guidingprinciplesbusinesshr en.
		Aggregates	x	<u>pdf</u>

Applicable to region (s)	Key Resources	Applicable sections		Hyperlink	
Global	obal Fundamental ILO		х	https://www.ilo.org/dyn/norm lex/en/f?p=NORMLEXPUB:120	
	conventions	Cement	х	<u>00:0::NO:::</u>	
		Aggregates	x		
	ICRMW (convention for	Concrete	х	https://www.ohchr.org/en/ins truments-	
	migrant workers)	Cement	х	mechanisms/instruments/inter national-convention-	
		Aggregates	х	<u>protection-rights-all-migrant-</u> <u>workers</u>	



	ICESCR (International	Concrete	х	https://www.ohchr.org/en/ins truments-
	covenant on economic, social and cultural rights)	Cement	x	<u>mechanisms/instruments/inter</u> <u>national-covenant-economic-</u>
		Aggregates	х	<u>social-and-cultural-rights</u>
	UDHR (Universal	Concrete	x	https://www.un.org/en/about- us/universal-declaration-of-
	declaration of human rights)	Cement	x	human-rights
		Aggregates	х	

According to the UN Guiding Principles on Business and Human Rights:

Applicable to region (s)	Topics	Applicable sections		Further Information
Global	Policy commitment	Concrete	x	Business enterprises should express their commitment to
		Cement	x	meet this responsibility through a statement of policy
		Aggregates	х	that: (a) Is approved at the most senior level of the business enterprise; (b) Is informed by relevant internal and/or external expertise; (c) Stipulates the enterprise's human rights expectations of personnel, business partners and other parties directly linked to its operations, products or services; (d) Is publicly available and communicated internally and externally to all personnel, business partners and other relevant parties. Publicly available means that the information is available to anyone on the web, without the



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			need for special qualifications, permissions, or privileges. (e) Is reflected in operational policies and procedures necessary to embed it throughout the business enterprise.
Due diligence	Concrete	x	In order to identify, prevent, mitigate and account for how
	Cement	х	they address their adverse human rights impacts, business
	Aggregates	х	enterprises should carry out human rights due diligence.
			The process should include assessing actual and potential human rights impacts, integrating and acting upon the findings, tracking responses, and communicating how impacts are addressed. Human rights due diligence: (a) Should cover adverse human rights impacts that the business enterprise may cause or contribute to through its own activities, or which may be directly linked to its operations, products or services by its business relationships; (b) Will vary in complexity with the size of the business enterprise, the risk of severe human rights impacts, and the nature and context of its operations; (c) Should be ongoing, recognizing that the human rights risks may change over time as the business enterprise's operations and operating context evolve.



Remediation	Concrete	x	Where business enterprises identify that they have caused
	Cement	х	or contributed to adverse impacts, they should provide
	Aggregates	X	for or cooperate in their remediation through legitimate processes. Where a business enterprise identifies such a situation, whether through its human rights due diligence process or other means, its responsibility to respect human rights requires active engagement in remediation, by itself or in cooperation with other actors. Operational-level grievance mechanisms for those potentially impacted by the business enterprise's activities can be one effective means of enabling remediation.

#### P2.02 Conflict with local laws

For specific examples or adaptations related to conflict with local laws or lower standards, see the list below.

Applicable to region (s)	Criteria	Applicable sections		Evidence / Hyperlink
Global	Freedom of association and	Concrete	x	Where country law prohibits or limits workers' rights to
	collective bargaining	Cement	х	freedom of association and collective bargaining, the
		Aggregates	х	company should make sure that its practices do not prevent workers from forming or joining legally acceptable worker organizations
	LGBTQI+ rights	Concrete	х	



	Cement Aggregates	x x	For reference to verify how companies can diminish discrimination, foster diversity and promote a culture of respect and equality https://www.unfe.org/Standa rds/
ILO factsheets on key legal	Concrete	x	For reference to verify any claims by the company
provisions dealing with migrant	Cement	Х	regarding legal rules on who pays for recruitment, whether
workers in eight Arab countries	Aggregates	х	passport confiscation is prohibited by law, minimum working conditions including wages, working hours and rest periods, how to lodge grievances, and brief details of each country's sponsorship regime. https://www.ilo.org/beirut/p rojects/fairway/WCMS_7763 62/langen/index.htm

#### P2.03 Labour Rights

For specific examples or adaptations related to the core listed ILO conventions, see the list below.

Regarding migrant workers, they should be considered across all labour rights, meaning that the Company must make sure that migrant workers are treated as non-migrant workers.

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global	Child Labour. Child labour shall	Concrete	x	Commitment to uphold ILO Conventions and proof of
	not be used. Companies are	Cement	x	internal communication
	requested to follow the ILO conventions recommendation of minimum age for	Aggregates	Х	AND Recruitment and other human resources procedures, practices and records that demonstrate how company



	admission to employment.			screens out underage workers, protects young workers, and resolves discovery of child labour in the workplace.
	Forced Labour and human trafficking	Concrete	x	Commitment to uphold ILO Conventions and proof of
	Forced or compulsory labour shall not be used.	Cement	x	internal communication /implementation.
	Employees shall be	Aggregates	х	AND
	free to leave employment after reasonable notice.			Provide evidence that explains what is done to prevent forced labour.
	Identity documents should not be			AND
	withheld by the employer.			Demonstrate by human resources policies and practices how the company ensures that workers are not required to pay recruitment and placement fees, or make deposits for their jobs and that original identity documents are not withheld and are provided to the employees on his/her demand.
Global	Freedom of association and	Concrete	х	Agenda and minutes of meetings with employees
	collective bargaining	Cement	х	where labour conditions, wages or other topics were
Companies are expected to adhere to the right of	Aggregates	x	discussed and actions taken after the meeting.	
	employees to freedom of association and recognition of employees' rights to collective bargaining, where allowable by law.			OR
				a collective labour agreement if such has been agreed.



	Discrimination (Gender equality, Political persuasion,	Concrete Cement	x x	Signed 'non - discrimination policy' by the company and proof of internal communication/implementati
	religious freedom, violence and harassment)	Aggregates	x	on.
	Harassment or discrimination against employees in any form is not acceptable. This includes but is not limited to gender, ethnic origin, skin colour, religion, sexual orientation, disability or age.			
Global	Fair wages and salary rates Wage and salary rates for	Concrete	x	Written statement by senior management satisfying the
		Cement	x	assessment criteria.
	permanent and agency workers meet or exceed in all circumstances: i. legal minimum rates, where such rates exist. ii. minimum concrete, cement or aggregates industry, respectively, minimum standards; or iii. other recognized industry wage agreements; or iv. living wages are higher than legal minimum wages.	Aggregates	х	OR publicly available company commitment to follow the OECD guidelines for multinational enterprises. Publicly available means that the information is available to anyone on the web, without the need for special qualifications, permissions, or privileges.



	When no minimum wage levels exist, wages are established through culturally appropriate engagement with workers and/or formal and informal workers organisations. Wages and salaries are paid on time.			
	Health and Safety Procedures:	Concrete	x	Validation by the auditor that the company has documented
	The company has documented health	Cement	x	health and safety procedures in place.
	and safety procedures in place.	Aggregates	x	OR
	place.			Criterion M4.01 is met
				OR
				existence of certification against ISO 45001 or equivalent standard.
Global	Working Hours: The regular	Concrete	х	Company can demonstrate it meets this criterion by
	working hours in the company are in	Cement	x	existing Human Resources policies and practices,
	compliance with the country's laws and do not exceed 48 hours per week on a regular basis. Including overtime, the working week is limited to 60 hours, and workers' voluntary consent for overtime is given.	Aggregates	х	documents and records, as well as pay-roll registers and pay-roll slips containing at minimum the following: pay period, regular hours worked, overtime hours worked, regular wages, overtime wages, benefits, bonuses, gross earnings, deductions, net wage.



Employees have rest time and are given one day off, in at least 24 consecutive hours, over a period of seven days. Employees are given holidays and annual leave in compliance with the country's laws or any other applicable industry agreement.			
Social Security Benefits:	Concrete	x	Company can demonstrate it meets this criterion by
Company can demonstrate it	Cement	x	existing Human Resources policies and practices,
allows employees the social security benefits that they are entitled to by law, such as medical care, sickness, unemployment, pension benefits, employment injury, maternity benefits, and is in compliance with the country's law or other applicable industry agreement.	Aggregates	x	documents and records, as well as pay-roll registers and pay-roll slips containing specifically the following: pay period, gross earnings, social security benefits deductions, net wage.

# P3.01 Assessment of potential impact on indigenous people

Applicable to region (s)	Criteria	Applicable s	ections	Evidence		
Global		Concrete		Countries where indigenous peoples		



Cement	x	issues are irrelevant: • Austria
Aggregates	x	<ul> <li>Belgium</li> <li>Czech Republic</li> <li>Denmark</li> <li>Estonia</li> <li>Germany</li> <li>Hungary</li> <li>Ireland</li> <li>Iceland</li> <li>Iceland</li> <li>Italy</li> <li>The Netherlands</li> <li>Poland</li> <li>Portugal</li> <li>Slovak Republic</li> <li>Spain</li> <li>Switzerland</li> <li>United Kingdom</li> </ul> Source: <a href="http://www.landmarkmap.org/">http://www.landmarkmap.org/</a> and OECD (Organisation for Economic Co-operation and Development) <a href="http://www.landmarkmap.org/">Home</a> page - OECD

# P3.02 Free, prior and informed consent

Applicable to region (s)	Criteria	Applicable s	ections	Evidence
Global		Concrete		The following frameworks may be used to demonstrate compliance with this
		Cement	Х	criterion:
		Aggregates	Х	<ul> <li><u>ci fpic-guidelines-english.pdf</u> <u>(conservation.org)</u></li> </ul>
				Indigenous Peoples/Sub-Saharan African Historically Underserved Traditional Local Communities framework by the World Bank: <u>9914-Guidance Notes 7.indd</u> (worldbank.org)



1 Hor Environmental and Social impact assessment (Loni)								
Applicable to region (s)	Criteria	Applicable s	ections	Evidence				
Global		Concrete		The following frameworks may be used to demonstrate compliance with this				
		Cement	х	criterion: • <u>Guidelines for Environmental So</u>				
	Aggregat	Aggregates	х	<u>cial Impact Assessment.pdf</u> <u>(wbcsd.org)</u>				

#### P4.01 Environmental and social impact assessment (ESIA)

#### P5.01 Traceability of materials

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Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy	Concrete x For It Cement Aggregates AND	<ul> <li>For Italy additional for concrete:</li> <li>Evidence that the CPR (Regulation 305/2011) is implemented for cement and</li> </ul>		
			aggregates	

# P6.01 Vessels Evidence List (Marine Aggregates)

Applicable to region (s)	Criteria	Applicable s	ections	Evidence
Global		Concrete		List of countries which have ratified the Marine Labor Convention (MLC)
		Cement		<u>Ratifications of ILO conventions:</u> <u>Ratifications by Convention</u>
		Aggregates	Х	



r		I		
Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	x	For Italy additionally: mapping of training training program registration of training application
		Cement	x	
		Aggregates	х	<ul> <li>For Italy additionally for concrete (including transport companies):</li> <li>driving licence</li> <li>driver qualification certificate (compulsory)</li> <li>qualification certificate (compulsory) for concrete pump operator</li> </ul>

# M1.03 Training on responsible sourcing

# M1.05 Responsible sourcing as a criterion in the procurement process

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	x	For Italy additionally for cement and concrete:
		Cement	x	• evidence must be provided for each supplier
		Aggregates	x	<ul> <li>self-declaration by the management about the alignment with Association guidelines</li> </ul>
				OR
				an evidence of Association membership



# M2.01 Documented EMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	A documented, non-certified environmental
		Cement	x	management system (EMS) should be based on the following criteria. With the exception
		Aggregates	x	of points 1 to 3, the criteria mentioned here are neither minimum requirements nor an indicative list, but are intended to provide a useful framework for a documented EMS: 1. Definition of environmental targets (mandatory) 2. Assignment and description of EMS responsibilities (mandatory) 3. Monitoring and documentation of key figures (mandatory) • Consumption recording (water, electricity, oil, gas) • Proof of waste disposal • Evaluation / internal monitoring • Permits, if applicable 4. Scope and factors influencing an EMS • Noise • Dust • Waste by type • Water i. Extraction ii. Disposal/ Whereabouts • Energy i. Electricity ii. Gas iii. Fuel oil iv. Miscellaneous • Hygiene and health protection 5. Protective measures against environmental contamination • General measures • Special measures



i. Fall arrest systems ii. Sump trays iii. Separator iv. Miscellaneous	
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#### M2.02 Certified EMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted EMS systems are: • ISO 14001(3 points)
		Cement	x	<ul> <li>NRMCA GreenStar (3 points)</li> <li>EMAS (3 points)</li> </ul>
		Aggregates	x	

# M3.01 QMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted QMS systems are:
		Cement	x	Concrete <ul> <li>Procedures specified in EN 206, and</li> </ul>
		Aggregates	x	the related national application documents
Global		Concrete	x	Documented Quality Management System: Suggested Minimum Requirements
		Cement	x	1. Scope of the quality management system
		Aggregates	x	<ul> <li>Organization of quality management</li> <li>Organization chart</li> <li>Attestation of conformity procedures</li> <li>References to standards and rules and limits of applicability</li> <li>Context of the organization</li> <li>Internal and external issues relevant</li> </ul>



for the organization – Needs and expectations of interested parties 3. Quality management system and its processes 4. Release of products and services and control of nonconforming outputs 5. Quality management system a. Documentation requirements b. Control of documented information (assessing, updating, making available) c. Quality assurance (procedural-, work-and test instructions and markings) d. Quality policy e. Quality targets – measurable and scalable
f. Training

#### M3.02 Certified QMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted QMS systems are: • ISO 9001 (3 points)
		Cement	х	NRMCA Producer Quality Certification (3 points)
		Aggregates	x	<ul> <li>Concrete: <ul> <li>Procedures according to EN 206 appendix C.3.1 (1 point)</li> </ul> </li> <li>Cement: <ul> <li>Valid CE certificate according to hEN 197-1 (1 point)</li> </ul> </li> <li>Aggregates: <ul> <li>Valid CE certificate according to hEN 12620 (1 point)</li> </ul> </li> <li>Procedures according to AVCP (Assessment and Verification of Constancy of Performance) at the system level 1, 1+ or 2+ (1 point)</li> </ul>



			Note: no points are awarded for AVCP system level 3 and 4
Netherlands	Concrete	х	<ul><li>For the Netherlands additionally:</li><li>KOMO (2 points)</li></ul>
	Cement	х	
	Aggregates	х	
Belgium	Concrete	х	<ul><li>For Belgium additionally:</li><li>BENOR (2 points)</li></ul>
	Cement	X	
	Aggregates	X	
Germany	Concrete	Х	<ul><li>For Germany additionally:</li><li>Certificate of conformity, control</li></ul>
			certificate according to EN 206-1 appendix C (2 points) including
			national application rules as set out in DIN 1045-2

# M4.01 Health & Safety management system

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Documented Health & Safety Management System: Suggested Minimum Requirements
		Cement	x	The information outlined from the second level of hierarchy are no strict requirements, but rather a mere illustration of the range of
		Aggregates	Х	<ul> <li>subjects that can be addressed.</li> <li>1. Occupational health and safety policy of the company</li> <li>2. Management tasks within the H&amp;S management system</li> <li>3. Objectives and measures</li> <li>4. Organization <ul> <li>a. Organizational chart of the company incl. H&amp;S representative</li> <li>b. Transfer of duties in the area of H&amp;S</li> <li>c. Safety Specialist</li> <li>d. Safety Officers / First Responders</li> </ul> </li> </ul>



<u>г т</u>			[]
			<ul> <li>e. Company doctor <ul> <li>f. Occupational Health and Safety</li> <li>Committee meetings</li> <li>g. Operational Emergency</li> <li>Management</li> </ul> </li> <li>5. Processes <ul> <li>a. Risk assessment</li> <li>b. Instruction / Training</li> <li>i. Instruction matrix</li> <li>ii. Operating instructions</li> <li>iii. Permits</li> <li>iv. Contractor management</li> </ul> </li> <li>c. Training / Further education <ul> <li>i. Training schedule</li> <li>d. Plants / Company inspections</li> <li>e. Testing of work equipment</li> <li>i. Checklist</li> </ul> </li> <li>f. Hazardous substances <ul> <li>i. Hazardous substances</li> <li>register</li> <li>ii. Operating instructions</li> </ul> </li> <li>g. Deadline monitoring</li> </ul> <li>6. Occupational health care <ul> <li>a. Precautionary file</li> </ul> </li> <li>7. H&amp;S Key Figures and Documentation <ul> <li>a. Accident severity rate</li> <li>b. Accidents without lost days <ul> <li>i. Accidents involving a visit to the doctor</li> <li>ii. First aid book entries</li> </ul> </li> </ul></li>
			9. Work instructions
• self-c	<ul> <li>For Italy additionally for concrete:</li> <li>self-declaration by the management about the alignment to the national</li> </ul>		
	Cement	Х	health and safety guidelines (issued by INAIL - National Institute for
	Aggregates	х	Insurance against Accidents at Work)



Applicable to region (s)	Criteria	Applicable sections		Evidence
Global	bal Concrete	Concrete	x	<ul> <li>Accepted H&amp;S management systems are:</li> <li>RI&amp;E assessment <u>if executed by a third</u></li> </ul>
		Cement	x	<ul> <li><u>party</u> (2 point)</li> <li>ISO 45001 (3points)</li> </ul>
		Aggregates	x	
Germany		Concrete	x	<ul><li>For Germany additionally:</li><li>Sicherheit mit System (2 points)</li></ul>
		Cement	x	<ul> <li>Sicherheit mit System with additional reference to ISO 45001 (3 points)</li> </ul>
		Aggregates	х	<ul> <li>OHRIS (2 points)</li> <li>Arbeitsschutz mit System (AMS-Bau) (2 Points)</li> <li>Arbeitsschutz mit System (AMS-Bau) with reference to ISO 45001 (3 Points)</li> </ul>
Turkey		Concrete	x	For Turkey additionally: • GreenHelmet (2 points)
		Cement	x	
		Aggregates	x	

# M4.02 Certified Health & Safety management system

# M5.01 Publishing annual performance data (KPIs)

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted reporting standards are:
		Cement	x	<ul> <li>GRI, both core option and comprehensive option</li> <li>SASB</li> </ul>
		Aggregates	x	The report (global and every local adaptation) must cover the following subjects:



			<ul> <li>Foreword by the company management</li> <li>Company profile</li> <li>Vision/strategy/goals of the company in relation to the at least 5 KPIs mention in M5.01</li> <li>Full calendar year data published no later than the previous year of certification.</li> <li>The report must include data from the calendar year prior to the publishing year of the report.</li> </ul>
Germany	Concrete	x	For Germany additionally:
	Cement	x	Deutscher Nachhaltigkeitskodex
	Aggregates	x	

# M5.02 Externally verified KPIs

Criteria	Applicable sections		Evidence
	Concrete	x	Accepted verification standards are:
	Cement	x	• ISAE 3000 (revised) (2 Points)
	Aggregates	х	
	Concrete	x	For Belgium additionally
	Cement	х	Accepted standards for verification of environmental KPIs under the prerequisite
	Aggregates	х	<ul> <li>that social KPIs as reported in the Sustainability Report are also reported to government bodies by legal obligation</li> <li>ISO 14016:2000 for environmental KPIs if performed by Certification Bodies holding and ISO 14065 accreditation (1 Point)</li> </ul>
		sections Concrete Cement Aggregates Concrete Cement	Sections Concrete x Cement x Aggregates x Concrete x Cement x



Netherlan ds	Concrete	x	For the Netherlands additionally
	Cement	x	• Dutch Standard 3810N Assurance- opdrachten inzake niet-financiële
	Aggregates	x	verslaggeving (2 Points)

# M5.03 Participation to a benchmark study

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Not applicable
		Cement		
		Aggregates		
The Netherlan ds		Concrete	x	<ul> <li>Accepted benchmarking schemes:</li> <li>The BetonBewust benchmark system is accepted as evidence</li> </ul>
Italy		Concrete	x	Accepted benchmarking schemes: • Federbeton Rapporto di Sostenibilita
		Cement	x	<ul> <li>written confirmation by Federbeton that the company has contributed to</li> </ul>
		Aggregates		the report



#### E1.03 Release of Environmental ProductDeclarations E1.04 Release of environmental product declarations (EPDs) on plant level

Applicable to region (s)	Criteria	Applicable sections		Evidence	
Global		Concrete	x	The life-cycle assessment has to be independently verified according to the	
		Cement	x	requirements of one of the following standards:	
		Aggregates	x	<ul> <li>ISO 14025,</li> <li>ISO 21930</li> <li>EN 15804</li> <li>ASTM E1991-05 (withdrawn but recent EPDs are accepted)</li> <li>XP P 01-064/CN (2014) (France)</li> <li>national equivalents</li> </ul> LCA tools shall comply with ISO 14025/ISO 14040, the following tools are accepted: <ul> <li>GaBi</li> <li>SimaPro</li> <li>GCCA EPD Tool</li> <li>One Click LCA</li> <li>ReTHiNK</li> </ul> For concrete, the use of an above tool for concrete must be presented, and respectively the same for cement. Only for aggregates, a use of the above tools for concrete or cement can be accepted as evidence instead of an LCA calculation for aggregates.	
The Netherlan		Concrete	x	LCA tools shall comply with ISO 14025/ISO 14040:	
ds		Cement	x	Rekentool Groen Beton	
		Aggregates	x		
Belgium		Concrete	x	LCA tools shall comply with ISO 14025/ISO 14040:	
		Cement	x	LCA QUADRANT Tool	



	Aggregates	x	Rekentool Groen Beton
Germany	Concrete	х	<ul> <li>LCA tools shall comply with ISO 14025/ISO 14040:</li> <li>SLG Umweltrechner (for concrete pavers only)</li> </ul>

# E2.01 Policy to avoid globally or nationally important sites

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Policy referring to the avoidance of activities within for example:
		Cement	x	<ul> <li>Internationally protected areas (Ramsar, UNESCO World Heritage</li> </ul>
		Aggregates	x	<ul> <li>Sites)</li> <li>International Union for Conservation of Nature (IUCN) categories</li> </ul>

#### E2.02 Responsible land use

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Cement and Aggregates
		Cement	x	Evidence 1 Company policy on responsible land use
		Aggregates	x	<ul> <li>Evidence 2</li> <li>Quarry development plan providing evidence of progressive reclamation and adherence to accepted guidelines for quarry reclamation plans: <ul> <li>Any internal policy / standard specifically related to reclamation</li> <li>CSI guideline on Quarry rehabilitation: https://www.wbcsd.org/Sector- Projects/Cement-Sustainability- Initiative/Resources/Guidelines-on- Quarry-Rehabilitation</li> <li>SER International mining site restoration standards:</li> </ul> </li> </ul>



https://www.ser.org/page/mining Evidence 3 Active engagement with key stakeholders
<ul> <li>community engagement plants</li> <li>after-use/reclamation plan consultation events</li> </ul>
Evidence for mobile recycled aggregate plants:
E2.02 is automatically achieved for mobile recycled aggregate plants (points achieved by default).

#### E3.02 Monitoring of GHG emissions E3.03 Public reporting of monitoring results

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	Equivalents to GCCAProtocol:
		Cement	х	
		Aggregates	х	

#### E3.06 Reporting to CDP

Applicable to region (s)	Crite ria	Applicable sections		Evidence
Global		Concrete		Relevant extracts of the CDP evaluated
		Cement	х	climate questionnaire: • Section C5. Emissions methodology
		Aggregates		<ul> <li>Section C6. Emissions data</li> </ul>

#### E3.07 Science based CO2 emission reduction target

	Crite ria	Applicable sections	Evidence
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(s)			
Global	Concrete		Approved Organizations:
	Cement	х	• Science Based Target Initiative with the following levels
	Aggregates		<ul> <li>2°C (2 Points)</li> <li>Well below 2°C (4 Points)</li> <li>1.5°C (6 Points)</li> </ul>

#### E3.10 CO<sub>2</sub> emissions

Applicable to region (s)	Criteria	Applicable sections		Evidence			
Global		Concrete		Accepted verification standards are:			
		Cement	x	<ul> <li>ISAE 3000 (revised)</li> </ul>			
		Aggregates					
Belgium		Concrete		For Belgium additionally			
		Cement	x	<ul> <li>ISO 14016:2000 for environmental KPIs if performed by Certification</li> </ul>			
		Aggregates		Bodies holding and ISO 14065 accreditation			
Netherlan ds		Concrete		For the Netherlands additionally			
		Cement	x	<ul> <li>Dutch Standard 3810N Assurance- opdrachten inzake niet-financiële</li> </ul>			
		Aggregates		verslaggeving			

# E4.02 Air Quality

Applicable to region (s)	Criteria	Applicable sections	Evidence
Global		Concrete	Continuous monitoring is understood as a



Cement	x	<ul> <li>quasi permanent process</li> <li>leading to the continuous recording</li> </ul>
Aggregates		of an output value (= emission)
		OR
		<ul> <li>securing that exceeding of a pre- specified threshold is recorded at any moment in time</li> </ul>

# E4.03 Verification of emission reporting

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
EU		Concrete		EU: The criterion is also awarded if the plant is
		Cement	х	subject to the European system of emissions monitoring.
		Aggregates		Explanation: Based upon the European system of emissions monitoring, an additional verification is not required. Normally, the emissions have to be monitored by an independent third party that is accredited according to European standard EN 17025. Also the calibration and/or the annual surveillance tests of installed continuous emissions monitoring systems (CEMS) have to be carried out by accredited external bodies. In these cases, an additional external verification of the emissions report is not required. USA:

# **E4.09 Process and fugitive dust reduction measures**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	Examples concrete:



Cement	x	<ul> <li>material conveying (e.g. covered or enclosed conveyor belts, or spraying</li> </ul>
Aggregates	х	<ul> <li>enclosed conveyor berts, or spraying of water)</li> <li>weighing and discharging to mixer and mixing of aggregates, cement and additions (SCMs) (e.g. filters)</li> <li>during post-hardening treatment of concrete products, e.g. during sawing or grid blasting</li> <li>during cleaning hardened concrete from truck mixers</li> <li>filter bag defect alarm device</li> </ul>
		<ul> <li>Examples cement:</li> <li>material conveying (e.g. covered or enclosed conveyor belts, or spraying of water)</li> <li>appropriate operation of major point dust source filters (clinker cooler, coal mill, cement mills, etc.) controlled by dust monitors or broken bag detectors</li> <li>use of dust filters in material handling areas (e.g. loading and unloading)</li> <li>use of material handling equipment (e.g. bucket elevators) and installations (e.g. silos)</li> <li>filter bag defect alarm device</li> </ul>
		<ul> <li>Examples aggregates:</li> <li>material conveying (e.g. covered or enclosed conveyor belts, or spraying of water)</li> <li>transfer of aggregates (e.g. covered, enclosed conveyor belts or spraying of water)</li> <li>filter bag defect alarm device</li> </ul>



	15:02 Water searchy and impact						
Applicable to region (s)	Criteria	Applicable sections		Evidence			
Global		Concrete	ete x • WWF Water Risk Filter • WBCSD Global Water To				
		Cement	х	<ul> <li>WRI Aqueduct</li> <li>GRI Standard 303 "Water and</li> </ul>			
	Aggr	Aggregates	х	Effluents"			
Italy		Concrete	х	<ul><li>For Italy additional:</li><li>Water withdrawal permit</li></ul>			
		Cement	х	(disciplinary)			
		Aggregates	х				

#### E5.02 Water scarcity and impact

#### E5.03 Water monitoring E5.04 Water target E5.05 Verification and water reporting

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete Cement	x x	<ul> <li>GCCA Sustainability Guidelines for the monitoring and reporting of water in cement manufacturing (https://gccassociation.org/wp-</li> </ul>
		Aggregates	x	<u>content/uploads/2019/03/GCCA</u> <u>Guidelines Water-v0.pdf</u>

#### E6.02 Biodiversity assessment

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		The following or similar criteria can be used to assess the biodiversity value:
		Cement	х	• Overlap with or close proximity to
		Aggregates	х	an internationally or nationally recognized protected area



	<ul> <li>Dependence of an internationally or nationally threatened species (e.g. according to the IUCN Red List)</li> <li>Presence of a internationally or nationally outstanding and/or threatened ecosystem/habitat (e.g. according to KBA Key Biodiversity Area)</li> </ul>
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# E6.04 Biodiversity impact assessment

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Recognized methodologies for Biodiversity Impact Assessment:
		Cement	х	Biodiversity Indicator and
		Aggregates	x	<ul> <li>Reporting System BIRS by IUCN</li> <li>Net Impact Assessment Methodology by WBCSD</li> </ul>

# E6.05 No net loss

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Recognized methodologies for Biodiversity Net Impact Assessment:
		Cement	x	Biodiversity Indicator and
		Aggregates	x	<ul> <li>Reporting System BIRS by IUCN</li> <li>Net Impact Assessment Methodology by WBCSD</li> </ul>
				Where legally required or when not possible to reverse impacts locally, compensation measures, including offsetting, may be allowed to mitigate for residual adverse impacts.



E6.05 Actions	for nature
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Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Actions can include for example
		Cement	Х	<ul><li> habitat creation,</li><li> habitat management,</li></ul>
		Aggregates	х	<ul> <li>improving species populations,</li> <li>species-specific projects with NGOs/Universities,</li> <li>nature-related community engagement events e.g. tree planting or building and installing bird/bat boxes on site,</li> <li>citizen-science monitoring events.</li> </ul>

# E7.01 Assessment of the availability of secondary materials

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	<ul><li>Secondary materials in concrete:</li><li>Secondary fine material (e.g. fly</li></ul>
		Cement	x ash, slag, limestone) concrete mixing	8
		Aggregates		<ul> <li>Recycled (e.g. concrete based) or secondary (e.g. crystalline slag) sand and aggregates</li> <li>Returned concrete</li> <li>Secondary fine materials indirectly added via cement during concrete mixing</li> <li>Secondary materials in cement:</li> <li>Secondary raw materials added to kiln (e.g. fly ash, slag)</li> <li>Secondary materials added in cement production / grinding (e.g. fly ash, slag, limestone, pozzolana)</li> </ul>

# E7.03 Reporting of the use of secondary materials

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	x	



	Cement	х	For Italy additional for cement and concrete:
	Aggregates		• Evidences provided for GPP compliance

#### E7.04 Responsible processing of returned concrete

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	<ul><li>For Italy additional for concrete:</li><li>A copy of the management</li></ul>
		Cement	х	procedure regarding reuse or recovery of returned concrete
		Aggregates		

# E7.05 Optimized use of mineral components as alternative raw material, secondary cementitious material or filler

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Secondary material components (mineral components) in clinker and cement:
		Cement	x es	• Secondary raw materials added to kiln (e.g. fly ash, slag, recycled
		Aggregates		<ul> <li>concrete fines)</li> <li>Secondary materials added in cement production / grinding (e.g. fly ash, slag, limestone, pozzolana)</li> </ul>
				<ul> <li>Secondary materials in concrete:</li> <li>Secondary fine material (e.g. fly ash, slag, limestone, recycled concrete fines) added during concrete mixing</li> </ul>

#### **E7.06 Optimized use of R-material**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	<u>R-material:</u> recycled aggregates, secondary aggregates, reclaimed aggregates.
		Cement		



Aggregates	<u>Recycled aggregate:</u> aggregate resulting from the processing of inorganic or mineral material previously used in construction, typically recycled concrete, bricks or excavation material.
	<u>Secondary aggregate:</u> aggregate of mineral origin derived from an industrial process, e.g. processed slag, china clay stent or other sources with well-proven applicability in concrete.
	<ul> <li><u>Reclaimed aggregate:</u> <ul> <li>aggregate gained from returned concrete deliveries ("returned concrete") by washing fresh concrete</li> <li>crushing hardened concrete that has not been previously used in construction, e.g. hardened</li> </ul> </li> </ul>
	returned concrete or not delivered concrete products from precast manufacturing

# E8.04 Low emission transportation mode

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	Low CO2 emission transportation vehicles include
		Cement	х	<ul><li>trucks</li><li>barges</li></ul>
		Aggregates	х	<ul><li>trains</li><li>yellow machines (excl. forklift)</li></ul>
				<ul> <li>CO2 emission reducing fuels/technologies</li> <li>electric</li> <li>hydrogen (fuel cells)</li> <li>methane, methanol</li> <li>LNG (liquid natural gas)</li> <li>biodiesel</li> <li>HVO (hydrotreated vegetable oil)</li> </ul>



# S2.01 Public availability of information about product risks and safety

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	• European Union's REACH (registration, evaluation, authorization and restriction
		Cement	x	<ul><li>of chemicals) regulation or similar.</li><li>Health Product Declarations</li></ul>
		Aggregates		•
Italy		Concrete	х	<ul><li>For Italy additional for concrete:</li><li>Evidence of the product/s registration in</li></ul>
		Cement	х	the dangerous preparation database by Istituto Superiore di Sanità (ISS)
		Aggregates		<ul> <li>(https://preparatipericolosi.iss.it/defaul t.aspx)</li> <li>The producer shall provide a declaration by the management that safety sheets are in compliance with Association guidelines.</li> </ul>

#### S3.01 Risk analysis

Applicabl e to region (s)	Criteria	Applicable sections		Evidence	
Global		Concrete	x	List of risks, which can be assessed, not limited to:	
		Cement	x	<ul><li>accidents</li><li>psycho-social risks</li></ul>	
		Aggregates	x	<ul> <li>exposure to health hazards/medical risks</li> </ul>	

# **S4.02 Personal record for all employees**

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	For Italy additional:



	Cement	x	<ul> <li>A sample of training programs/certificates for employees.</li> </ul>
	Aggregates	x	

# S4.06 Skills development in the workplace

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	List of skill developments, which can contribute to an employees personal development, not
		Cement	x	limited to: • Employment of apprentices
		Aggregates	х	<ul> <li>Drivers training</li> <li>IT training</li> <li>Mental health skills training (e.g stress management)</li> <li>Social work skills training (e.g. communication, team building, leadership)</li> <li>Language training</li> <li>Compliance training</li> </ul>

#### **S4.09**

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted measures of external adequacy investigation
		Cement	x	<ul><li>Third party audit report</li><li>Evidence of an existing framework</li></ul>
		Aggregates	х	<ul> <li>agreement with a global trade union (e.g. copy of agreement, public mentioning by trade union)</li> <li>A valid SA8000 certificate</li> <li>A valid MVO Prestatieladder certificate level III or level IV or level V</li> </ul>



#### **B1.01 Local Economy**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	Applicable for concrete and recycled aggregate mobile plants.
		Cement		B1.01 need to be fulfilled on company
		Aggregates x		(not plant) level.

#### **B2.01 Ethical Risk Assessment**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	The following may be used to demonstrate compliance:
		Cement	x	<ul> <li>Identify the risks of corruption and implement and maintain policies and</li> </ul>
		Aggregate s	x	<ul> <li>practices that counter corruption and extortion;</li> <li>Ensure its leadership sets an example for anti-corruption and provides commitment, encouragement and oversight for implementation of anti-corruption policies;</li> <li>Train employees and representatives in their efforts to eradicate bribery and corruption, and raise the awareness of employees, representatives, contractors and suppliers about corruption and how to counter it;</li> <li>Ensure that the remuneration of employees and representatives is appropriate and for legitimate services only;</li> <li>Establish and maintain an effective system to counter corruption;</li> <li>Encourage employees, partners, representatives and suppliers to report violations of the companies policies and unethical and unfair treatment by adopting mechanisms that enable reporting and follow-up action without fear of reprisal;</li> <li>Work to oppose corruption by encouraging others with which the company has</li> </ul>



			operating relationships to adopt similar anti-corruption practices.
Italy	Concrete	x	<ul><li>For Italy additional for concrete:</li><li>a declaration by the software</li></ul>
	Cement	x	producer/supplier automation software protection against manual changes (plant
	Aggregate s	х	<ul> <li>software that records quantities and qualities of materials)</li> <li>Number of REN registration <ul> <li>(https://www.ilportaledellautomobilista.it</li> <li>/web/portale-automobilista/ricerca-</li> <li>imprese-trasporto-merci) (for transport companies)</li> </ul> </li> <li>Valid insurance (RCA and RCT/O) (for transport companies)</li> <li>Last available compulsory inspection certificate of mixer-trucks (for transport companies)</li> <li>Concrete-pump boom inspection certificate (for transport companies)</li> </ul>

# **B2.02** Policy or code for ethical business

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	For Italy additional for cement and concrete:
		Cement	х	• a self-declaration by the management about the alignment
		Aggregates	х	with Association guidelines (Aitec "Code of ethics", Atecap "Code of ethics")

#### **B3.01** Innovation

Applicable to region (s)	Criteria	Applicable section	.S	Evidence
Global	<u>Link to the Innovation Credit</u> <u>Guidelines.</u>	Concrete	Х	
		Cement	x	
		Aggregates	х	



Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete (precast only)	x	Background
		Cement		The CSC has not developed a dedicated responsible sourcing system for steel production (used
		Aggregates		for rebars), but recognizes - at different appreciation levels - certificates of dedicated responsible sourcing systems for steel.
				<ul> <li>Accepted responsible sourcing systems for steel are: <ul> <li>CARES Sustainable</li> <li>Constructional Steel scheme</li> <li>(75% CSC appreciation level)</li> </ul> </li> <li>Eco Reinforcement Responsible Sourcing Standard, Steel Products for the Reinforcement of Concrete (75% CSC appreciation level)</li> <li>ResponsibleSteel Certification v3.0 (60% CSC appreciation level)</li> </ul>
				weight of the certified steel reinforcement in the overall CSC certification system for precast concrete.
				Example: If 80% of the supplied steel rebar is CARES certified, the score is 60% (0.75 [CARES appreciation level] x 80% [CARES certified steel] = 60%). The total weighted average score in C6.01 results in 6% (score of 60% x weight of the criteria C6.01 of 10%.

# C6.01 Weighted average of use of responsible sourced steel reinforcement



C6.02 Supply chain coverage and Responsible Sourcing Certificate for steel	
reinforcement suppliers	

Applicable to region (s)	Criteria	Applicable sections		Evidence			
Global		Concrete (precast only)	х	Accepted responsible sourcing systems for steel are:			
		Cement		<ul> <li>CARES Sustainable Constructional Steel scheme</li> <li>Eco Reinforcement</li> </ul>			
		Aggregates		<ul> <li>Responsible Sourcing Standard, Steel Products for the Reinforcement of Concrete</li> <li>ResponsibleSteel Certification v3.0</li> </ul>			

# C7.01 Weighted average of use of certified slag

Applicable to region (s)	Criteria	Applicable sectio	ns	Evidence
Global		Concrete		Background
		Slag (in place of cement)	Х	Slag used in cement production is a by-product of pig iron production, the first major process step in steel
		Aggregates		production. The CSC has not developed a dedicated responsible sourcing system for steel production (covering the scope of slag), but recognizes - at different appreciation levels - certificates of dedicated responsible sourcing systems for steel.
				<ul> <li>Accepted responsible sourcing systems for steel are:</li> <li>CARES Sustainable Constructional Steel scheme (75% CSC appreciation level)</li> <li>Eco Reinforcement Responsible Sourcing Standard, Steel Products for</li> </ul>



	the Reinforcement of Concrete (75% CSC appreciation level) • ResponsibleSteel Certification v3.0 (60% CSC appreciation level)
	The above factor describes the weight of the certified slag in the overall CSC Slag Grinder certification system.
	Example: If 80% of the supplied slag is CARES certified, the score is 60% (0.75 [CARES factor] x 80% [CARES certified slag] = 60%). The total weighted average score in C7.01 results in 27% (score of 60% x weight of the criteria C7.01 of 45%.